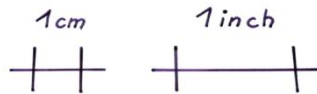


QMot QBL5704 family



Manual

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TRINAMIC

MOTION CONTROL

Trinamic Motion Control GmbH & Co. KG
Sternstraße 67
D - 20357 Hamburg, Germany
<http://www.trinamic.com>

Table of contents

| | | |
|-----|--------------------------------|----|
| 1 | Life support policy..... | 3 |
| 2 | Features..... | 4 |
| 3 | Order codes..... | 5 |
| 4 | Mechanical dimensions | 6 |
| 4.1 | Dimensions..... | 6 |
| 4.2 | Leadwire configuration | 7 |
| 5 | Torque figures..... | 8 |
| 5.1 | Motor QBL5704-94-04-032..... | 8 |
| 5.2 | Motor QBL5704-116-04-042 | 9 |
| 6 | Motor sizing..... | 10 |
| 6.1 | Peak torque requirement..... | 10 |
| 6.2 | RMS torque requirement..... | 10 |
| 6.3 | Motor velocity | 11 |
| 7 | Revision history..... | 12 |
| 7.1 | Document revision | 12 |

List of figures

| | | |
|-------------|---|----|
| Figure 4.1: | Dimensions (all values in mm, <i>hx</i> describe drilling tolerance)..... | 6 |
| Figure 5.1: | QBL5704-94-04-032 velocity vs. torque characteristics | 8 |
| Figure 5.2: | QBL5704-116-04-042 velocity vs. torque characteristics..... | 9 |
| Figure 6.1: | Trapezoidal move and triangular move..... | 11 |

List of tables

| | | |
|------------|-----------------------------|----|
| Table 2.1: | Motor technical data..... | 4 |
| Table 3.1: | Order codes | 5 |
| Table 4.1: | Leadwire configuration..... | 7 |
| Table 7.1: | Document revision | 12 |

1 Life support policy

TRINAMIC Motion Control GmbH & Co. KG does not authorize or warrant any of its products for use in life support systems, without the specific written consent of TRINAMIC Motion Control GmbH & Co. KG.

Life support systems are equipment intended to support or sustain life, and whose failure to perform, when properly used in accordance with instructions provided, can be reasonably expected to result in personal injury or death.

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Specifications are subject to change without notice.

2 Features

QMOT BLDC motors are quality motors for universal use. They feature a long life due to ball bearings and no wearing out parts. These BLDC motors give a good fit to the TRINAMIC family of medium and high current BLDC motor modules.

Main characteristics:

- Hall Effect Angle: 120° electric angle
- Shaft run out: 0,025 mm
- Insulation Class: B
- Radial Play: 0,02 mm 450G load
- Max Radial Force: 75N (10mm from flange)
- Max Axial Force: 15N
- Dielectric Strength: 500 VDC For One Minute
- Insulation Resistance: 100M Ohm min. 500VDC
- Recommended Ambient Temp.: -20 to +40°C
- Bearing: Brushless motors fitted with ball bearings

| Specifications | | QBL 5704 | |
|----------------------------|-------------------------------------|------------|-------------|
| | | -94-04-032 | -116-04-042 |
| No. of Pole | | 4 | 4 |
| No. of Phase | | 3 | 3 |
| Rated Voltage | V | 36 | 36 |
| Rated Phase Current | A | 5.08 | 6.67 |
| Rated Speed | RPM | 4000 | 4000 |
| Rated Torque | Nm | 0.32 | 0.42 |
| Max Peak Torque | Nm | 0.98 | 1.3 |
| Torque Constant | Nm/A | 0.063 | 0.063 |
| Line to Line Resistance | Ohm | 0.45 | 0.35 |
| Line to Line Inductance | mH | 1.4 | 1 |
| Max Peak Current | A | 16.5 | 20.5 |
| Length (L _{MAX}) | mm | 94 | 116 |
| Rotor Inertia | kgm ² x 10 ⁻⁶ | 17,3 | 23 |
| Weight (Mass) | kg | 1 | 1,25 |

Table 2.1: Motor technical data

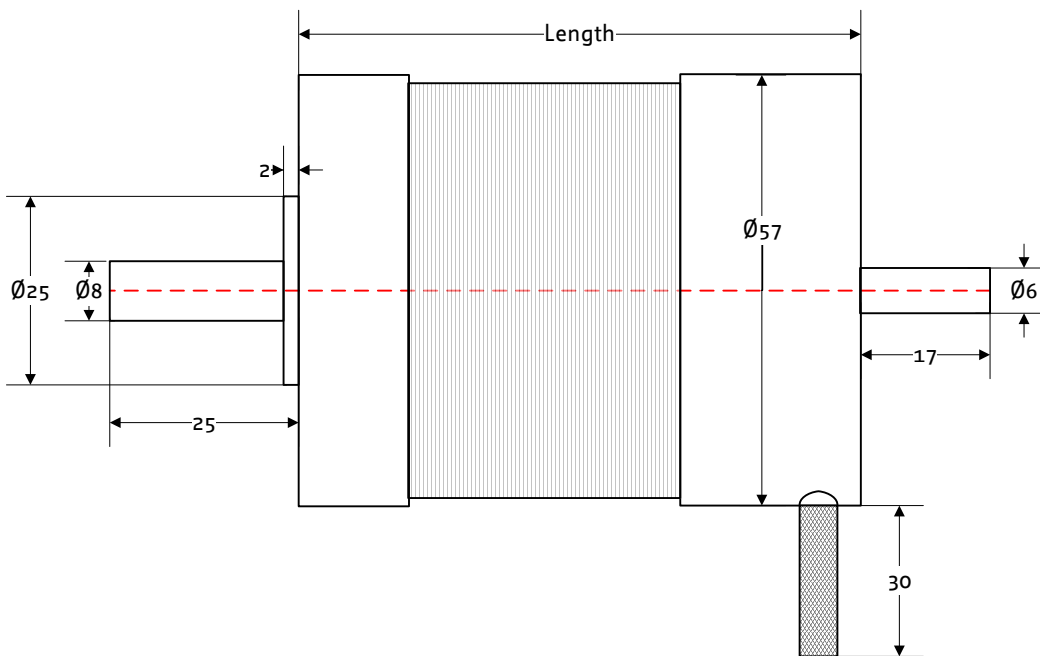
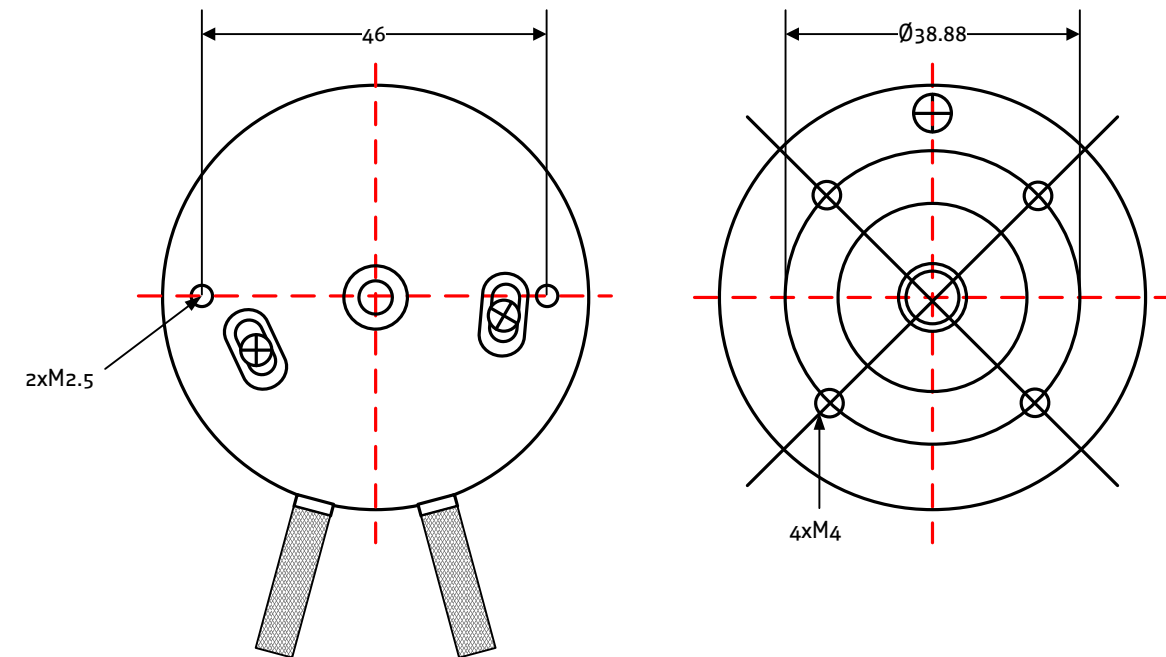
3 Order codes

| Order code | Description | Dimensions (mm) |
|--------------------|--|-----------------|
| QBL5704-94-04-032 | QMot BLDC motor 57 mm, 4000RPM, 0.32Nm | 57 x 57 x 94 |
| QBL5704-116-04-042 | QMot BLDC motor 57 mm, 4000RPM, 0.42Nm | 57 x 57 x 116 |

Table 3.1: Order codes

4 Mechanical dimensions

4.1 Dimensions



| Motor | Length |
|--------------------|--------|
| QBL5704-94-04-032 | 94mm |
| QBL5704-116-04-042 | 116mm |

Figure 4.1: Dimensions (all values in mm, *hx* describe drilling tolerance)

4.2 Leadwire configuration

| Cable type 1 | | Gauge | Function |
|--------------|---|--------------|------------------------------------|
| Red | ■ | UL1007 AWG26 | Vcc Hall Sensor +5VDC to +24VDC |
| Blue | ■ | UL1007 AWG26 | Hall A |
| Green | ■ | UL1007 AWG26 | Hall B |
| White | □ | UL1007 AWG26 | Hall C |
| Black | ■ | UL1007 AWG26 | GND Hall Sensor Ground |
| Yellow | ■ | UL1007 AWG20 | Phase U |
| Red | ■ | UL1007 AWG20 | Phase V |
| Black | ■ | UL1007 AWG20 | Phase W |

Table 4.1: Leadwire configuration

5 Torque figures

The torque figures detail motor torque characteristics measured in block commutation. Please be careful not to operate the motors outside the blue-turquoise field. This is possible for short times only because of a resulting high coil temperature. The motors have insulation class B. The blue-turquoise field is described by rated speed and rated torque.

5.1 Motor QBL5704-94-04-032

Measured with 36V supply voltage

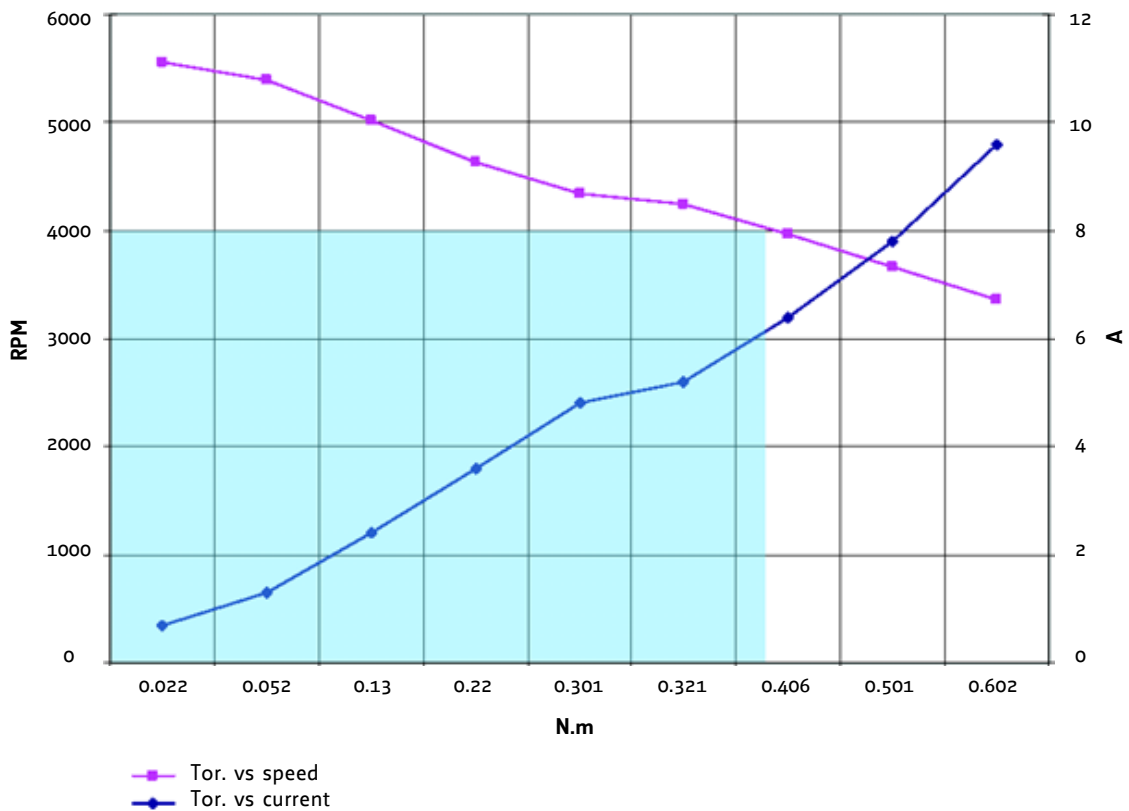


Figure 5.1: QBL5704-94-04-032 velocity vs. torque characteristics

5.2 Motor QBL5704-116-04-042

Measured with 36V supply voltage

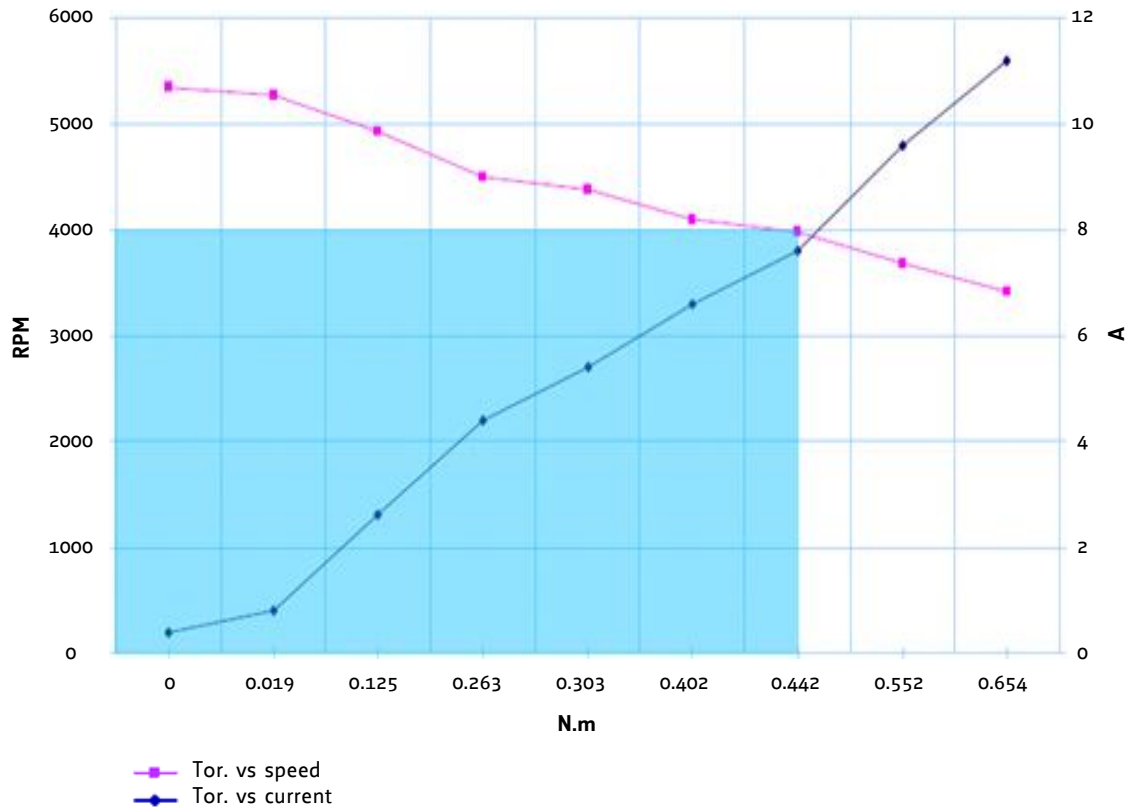


Figure 5.2: QBL5704-116-04-042 velocity vs. torque characteristics

6 Motor sizing

For the optimum solution it is important to fit the motor to the application. The three key parameters are peak torque requirement, RMS torque requirement and motor velocity.

6.1 Peak torque requirement

Peak torque T_P is the sum of the torque due to acceleration of inertia (T_J), load (T_L) and friction (T_F):

$$T_P = T_J + T_L + T_F$$

The torque due to inertia is the product of the load (including motor rotor) inertia and the load acceleration:

$$T_J = J \cdot a$$

The torque due to the load is defined by the configuration of the mechanical system coupled to the motor. The system also determines the amount of torque required to overcome the friction.

6.2 RMS torque requirement

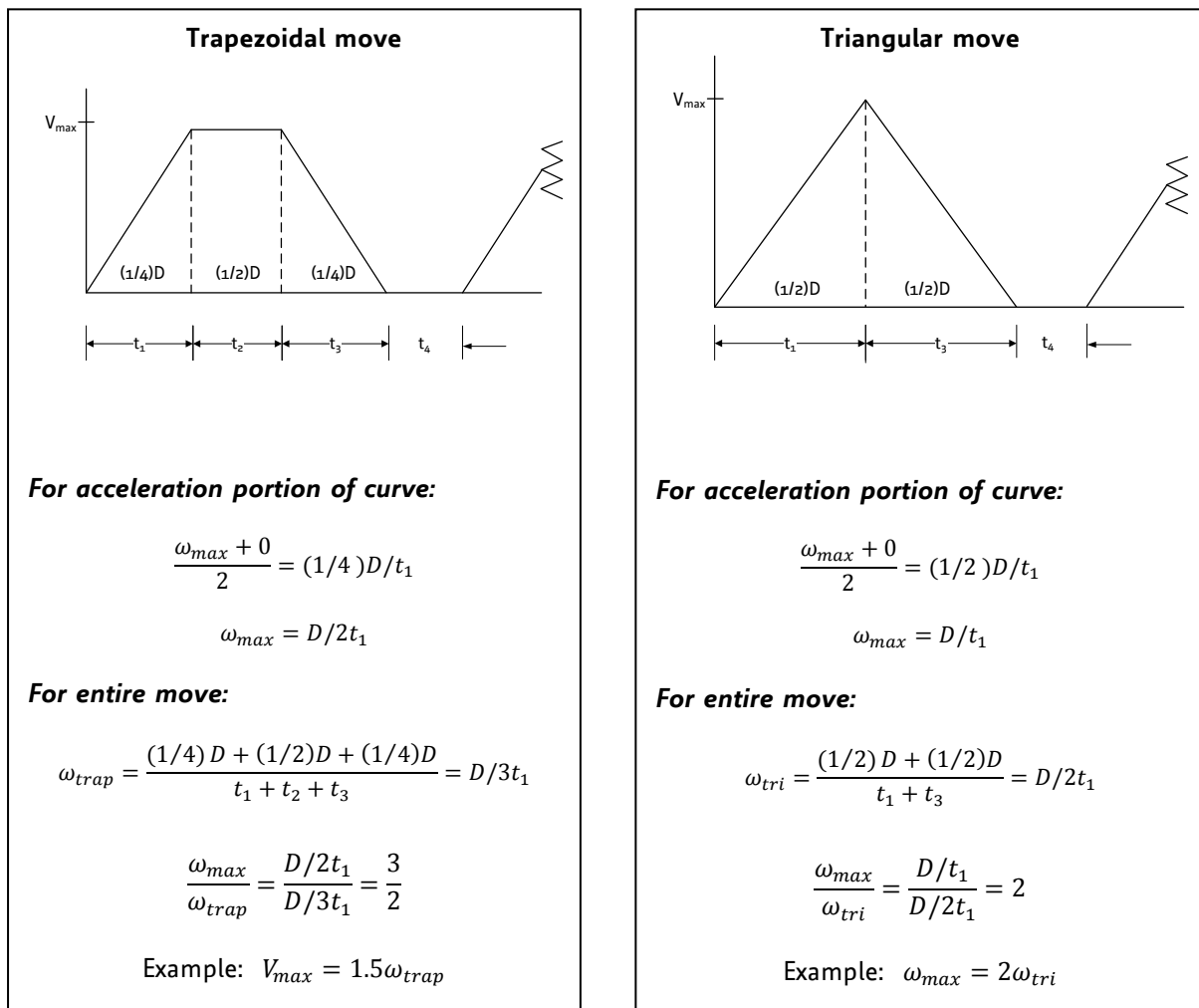
Root-Mean-Square or RMS torque is a value used to approximate the average continuous torque requirement. Its statistical approximation is with

t1: acceleration time t2: run time t3: deceleration time t4: time in a move

$$T_{RMS} = \sqrt{\frac{T_P^2 \cdot t_1 + (T_L + T_F)^2 \cdot t_2 + (T_J - T_L - T_F)^2 \cdot t_3}{t_1 + t_2 + t_3 + t_4}}$$

6.3 Motor velocity

The motor velocity is also dictated by the configuration of the mechanical system that is coupled to the motor shaft, and by the type of move that is to be affected. For example, a single velocity application would require a motor with rated velocity equal to the average move velocity. A point to point positioning would require a motor with a rated velocity higher than the average move velocity. (The higher velocity would account for acceleration, deceleration and run times of the motion profile). Figure 6.1: Trapezoidal move and triangular move relates rated motor velocity to average move velocity for two point to point positioning move profiles.



| | |
|-----------------|---|
| ω_{max} | rated operating speed of motor RPM |
| ω_{trap} | average speed of motor required for a specified trapezoidal move, RPM |
| ω_{tri} | average speed of motor required for a specified triangular move, RPM |
| D | total distance traveled, motor shaft revolutions |
| t_1 | acceleration time, seconds |
| t_2 | run time, seconds |
| t_3 | deceleration time, seconds |
| t_4 | dwell time, seconds |

Figure 6.1: Trapezoidal move and triangular move

7 Revision history

7.1 Document revision

| Version | Date | Author | Description |
|---------|-------------|--------|---|
| 1.00 | 2007-MAY-09 | HC | Initial Release |
| 1.01 | 2008-APR-01 | GE | Motor coil connections corrected |
| 1.02 | 2008-NOV-25 | MJ | Leadwire corrected |
| 1.03 | 2010-NOV-03 | SD | Oder codes added, new drawings of dimensions, minor changes |

Table 7.1: Document revision